

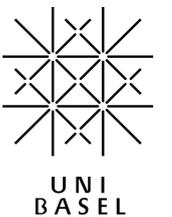
# Novel Design of a Miniature High Precision Three Axis Hall Sensor

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**ETH**  
Eidgenössische Technische Hochschule Zürich  
Swiss Federal Institute of Technology Zurich

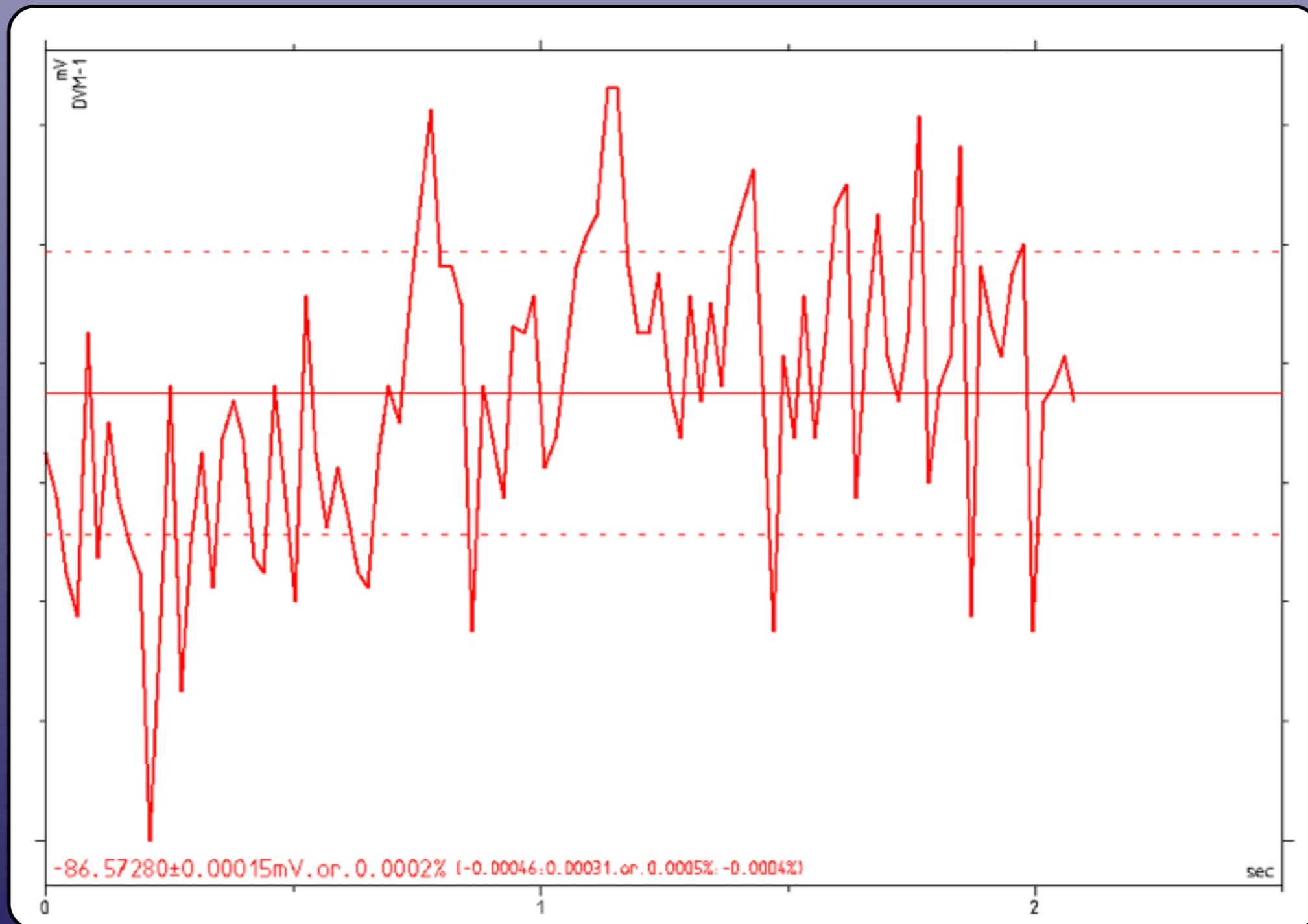


PAUL SCHERRER INSTITUT  
**PSI**



**Metrolab**

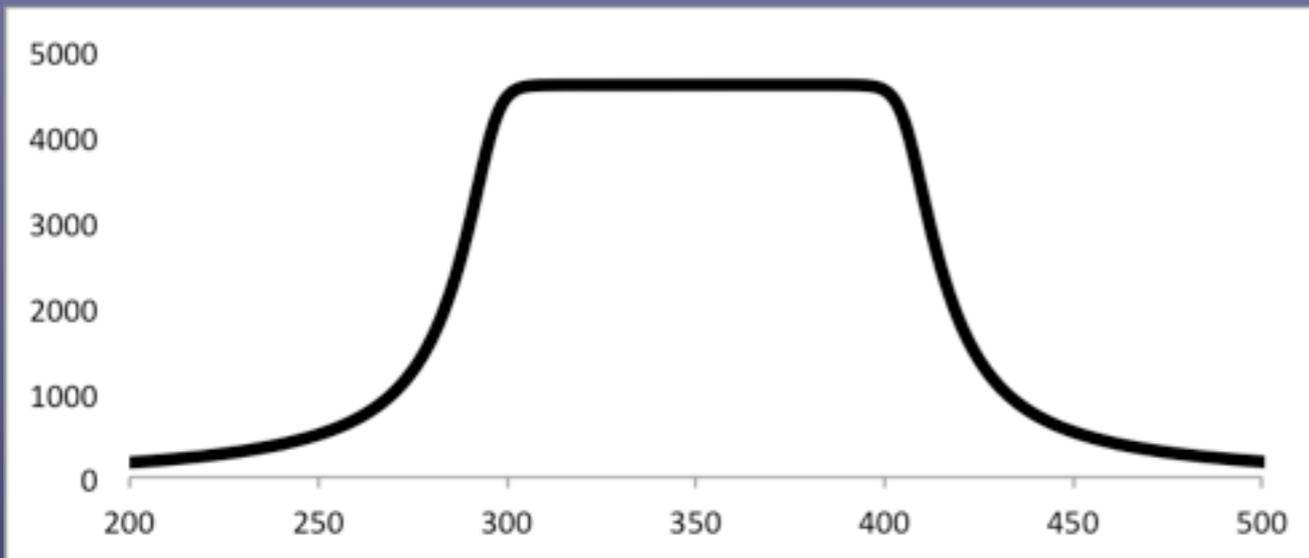
Development of a 3D Hall sensor with unrivaled measurement precision ( $10^{-4}$  at 1 T)



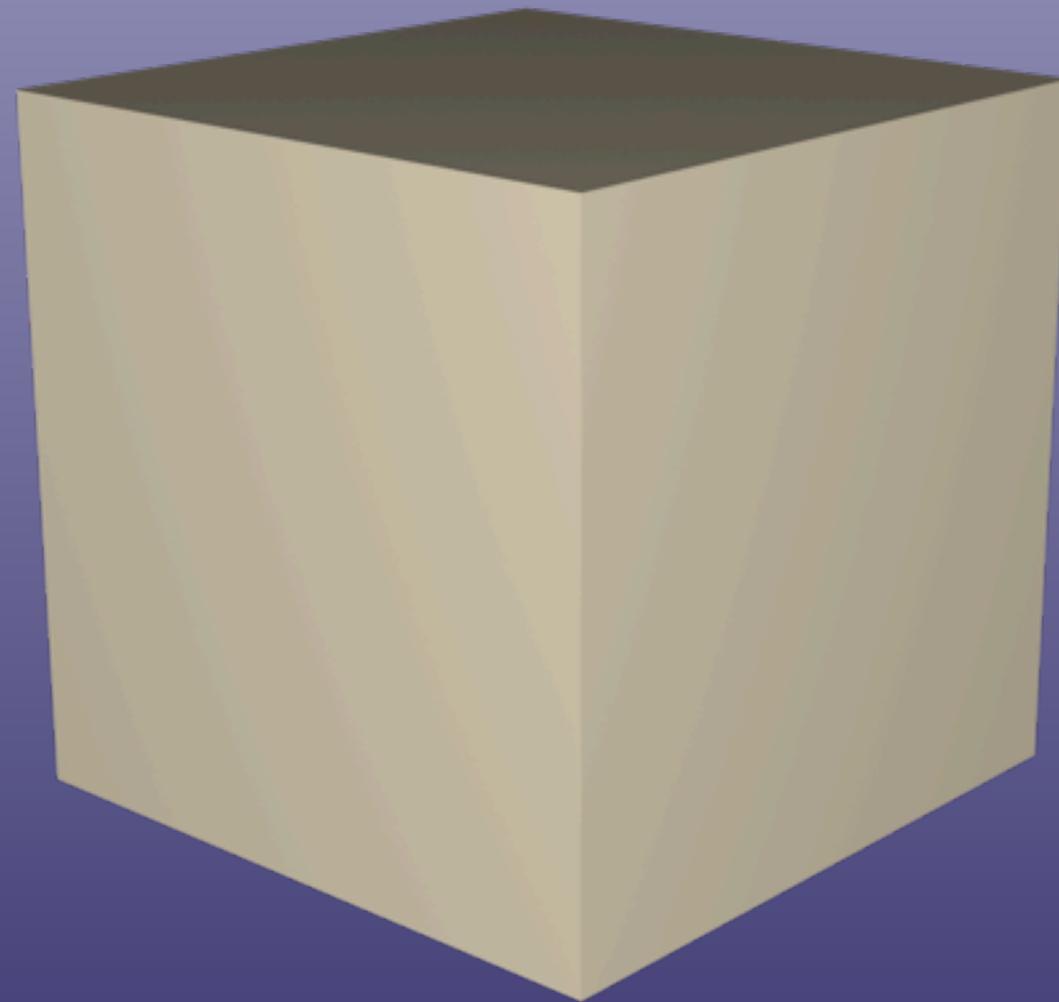
Development of a 3D Hall sensor with unrivaled measurement precision ( $10^{-4}$  at 1 T)

Assembly of "standard" 1D Hall probes

Combine standard and vertical Hall probes



Linear interpolation error < 0.5 Gauss  
→  $d < 1$  mm



**CONCEPT** (European patent pending)

Plate-like 1D Hall probes on 6 truncated pyramids

Inner cube volume:  $<200 \times 200 \times 200 \mu\text{m}^3$

Outer cube volume:  $<4 \times 4 \times 4 \text{ mm}^3$

**HALLMARKS**

Advantage in precision of single axis Hall probes

Elimination of parasitic Hall Planar Effect

Measurement of full field vector in a single point in time and space

Thermally insulated

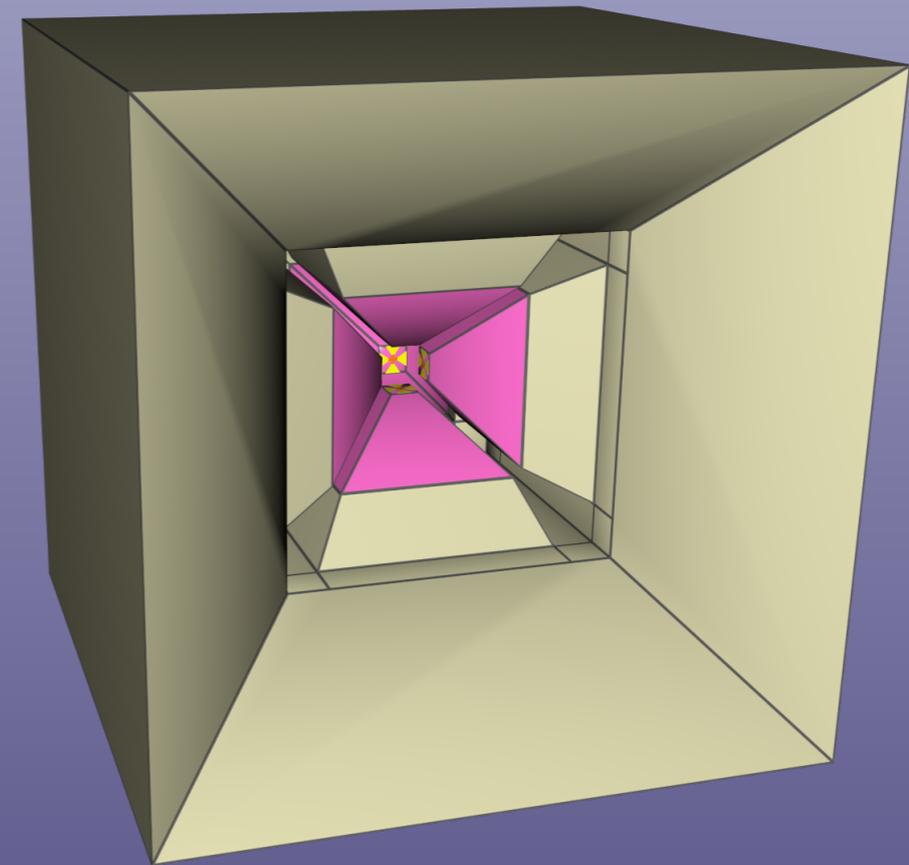
**IDEAL FOR**

Measuring small aperture magnets

Measuring weak magnetic side field components such as in search for a solenoid's magnetic axis

Precisely measuring highly inhomogeneous field such as in undulators

Magnetic measurements where high measurement precision of all three field components is essential

**CHALLENGES**

Optimizing/improving semiconductor properties

Electrical contacting, wiring, and assembly

Effective calibration procedure

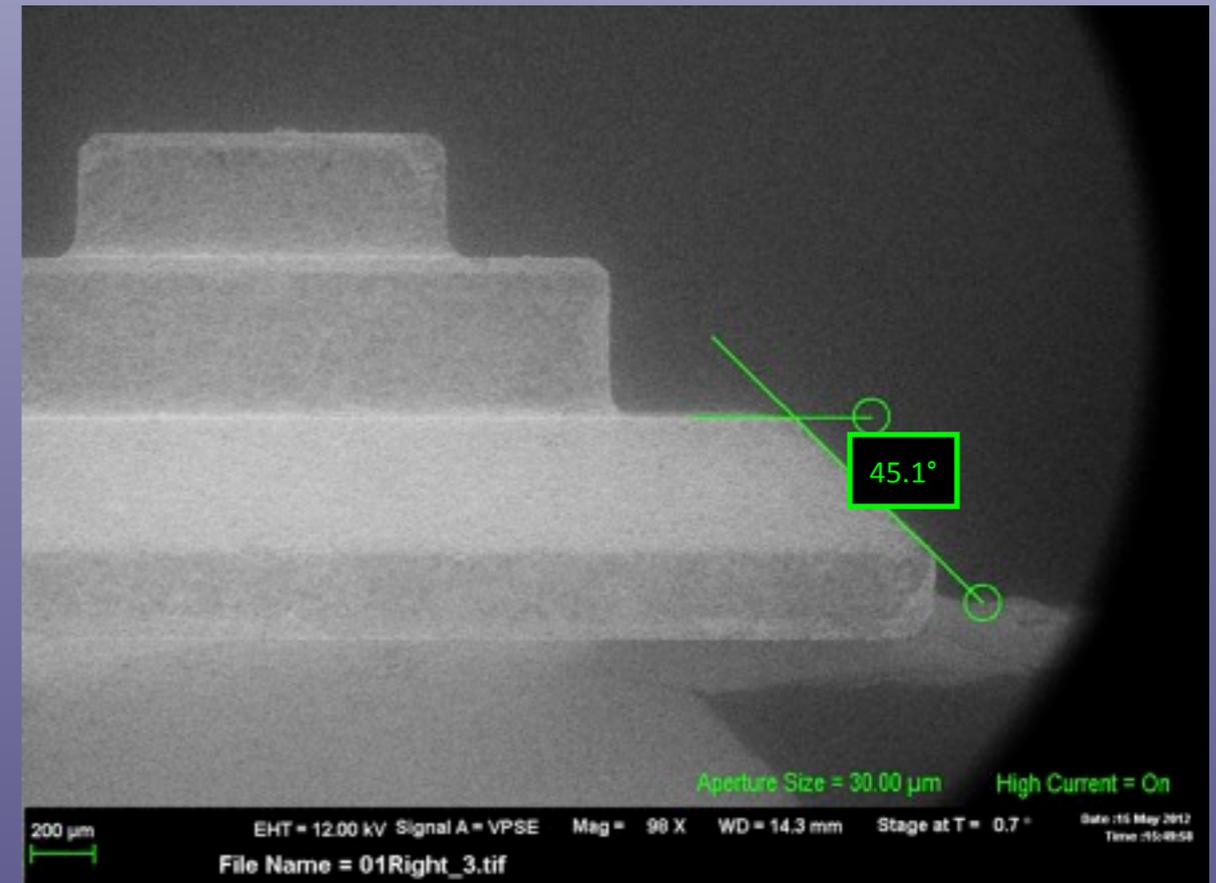
Commercially realizable sensor

## Requirements:

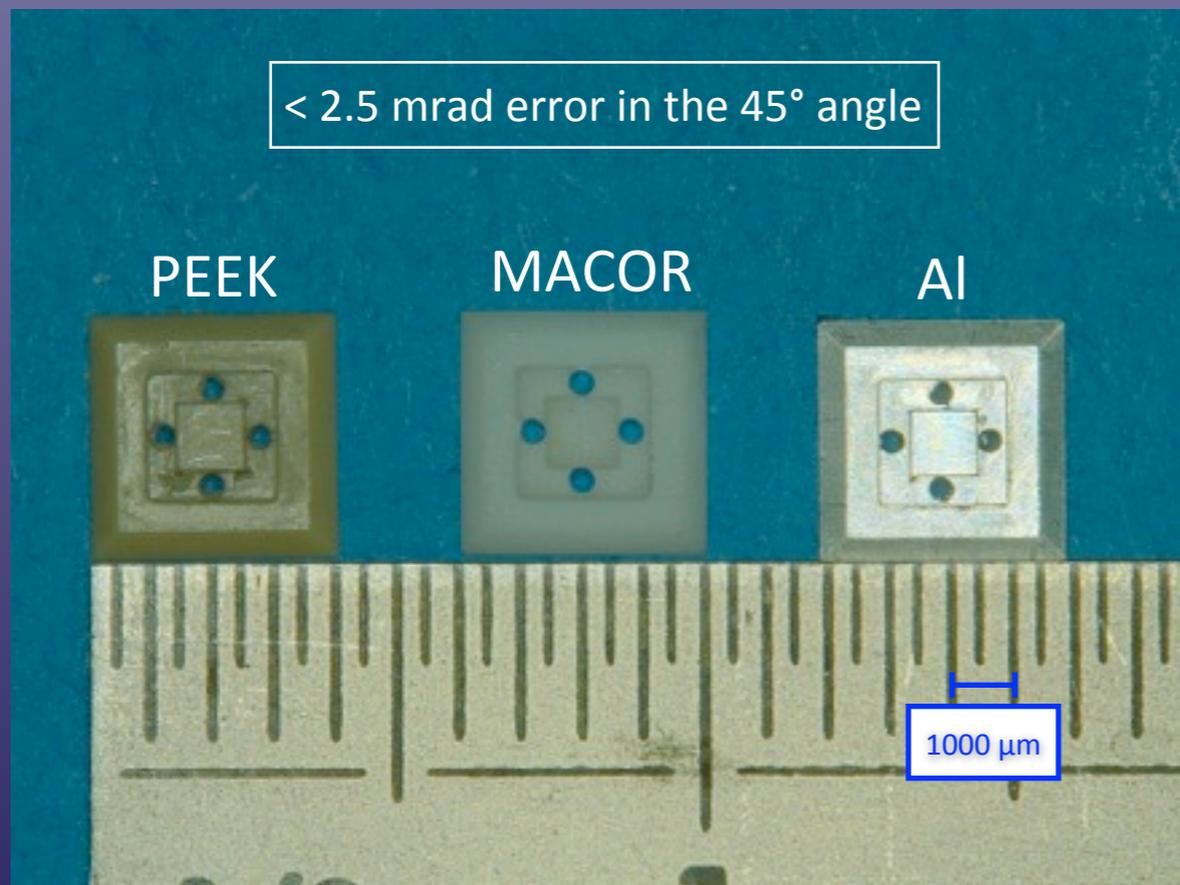
- Non-magnetic
- Non-conductive
- Stable
- Machinable with tight tolerances

## Desirable:

- Low thermal conductivity
- Low thermal expansion
- Easy machinable
- Cheap



Courtesy of A. Weber (Paul Scherrer Institut)



Courtesy of Dr. P Reimann (Universität Basel)

MACOR machinable ceramic

thermal conductivity:  $1.46 \text{ Wm}^{-1}\text{K}^{-1}$

thermal expansion coefficient:  $9.3 \text{ } \mu\text{m m}^{-1}\text{K}^{-1}$

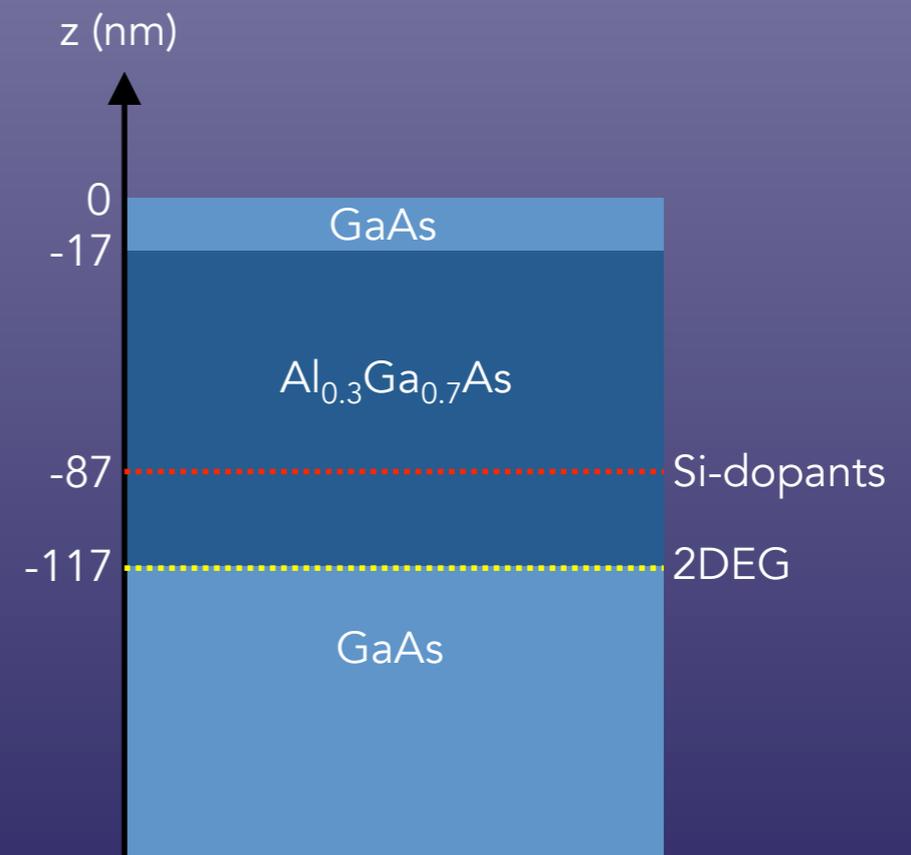
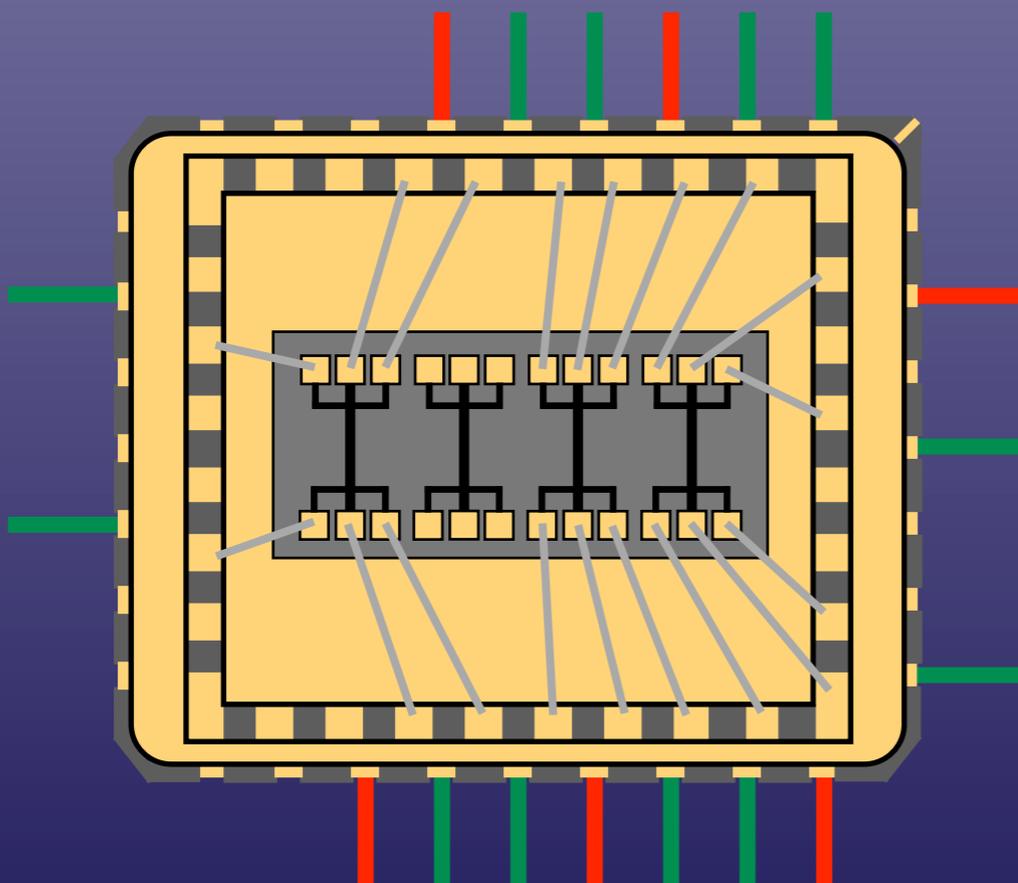
# Fabrication of a Hall bar



“HPF1” (version 0)

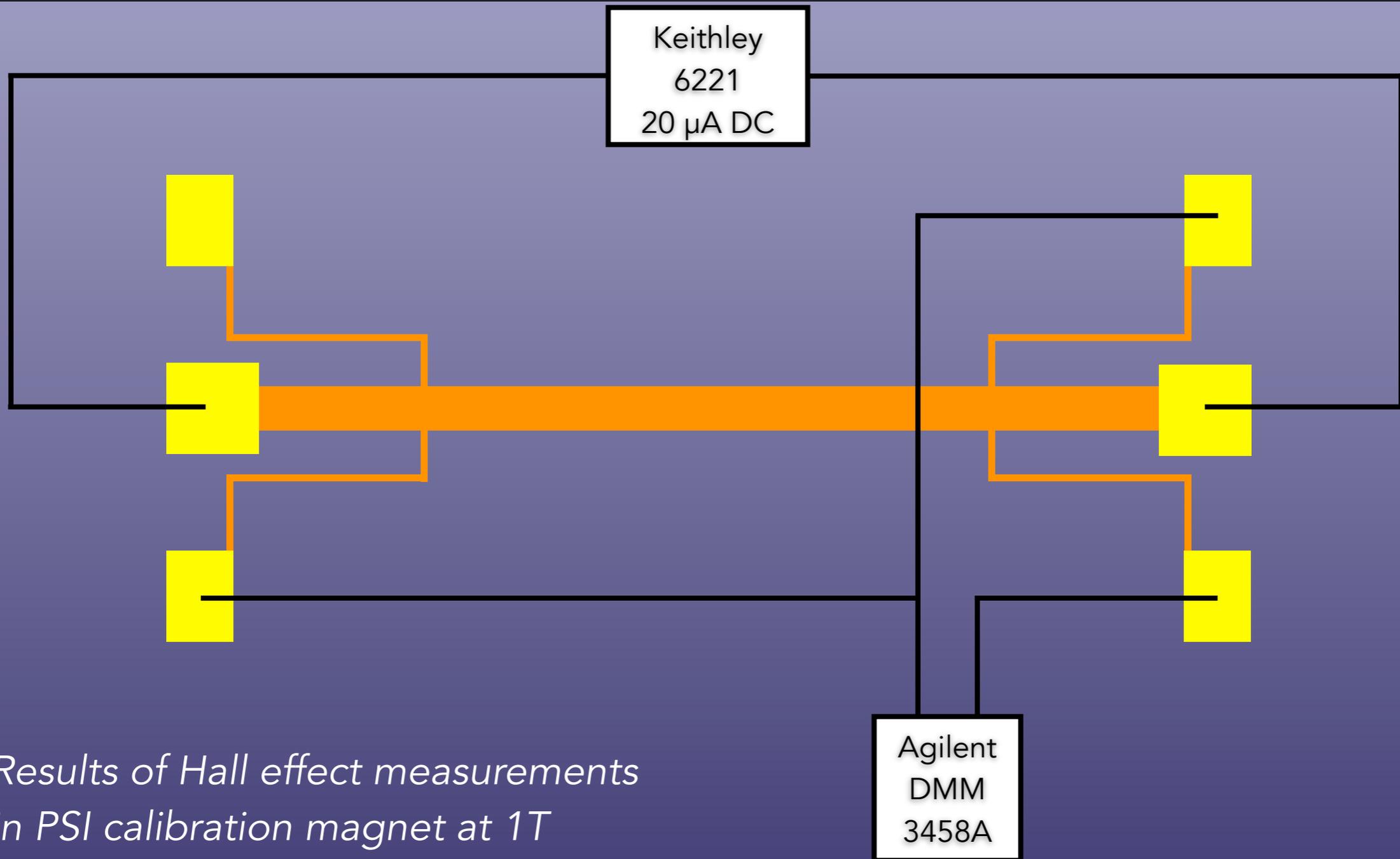
$w = 100 \mu\text{m}; l = 1900 \mu\text{m}$

2DEG from GaAs-AlGaAs heterostructure with Si doping



source: Dr. C Rössler, ETH Zürich (modified)

## Hall bar measurements (I)



*Results of Hall effect measurements  
in PSI calibration magnet at 1T*

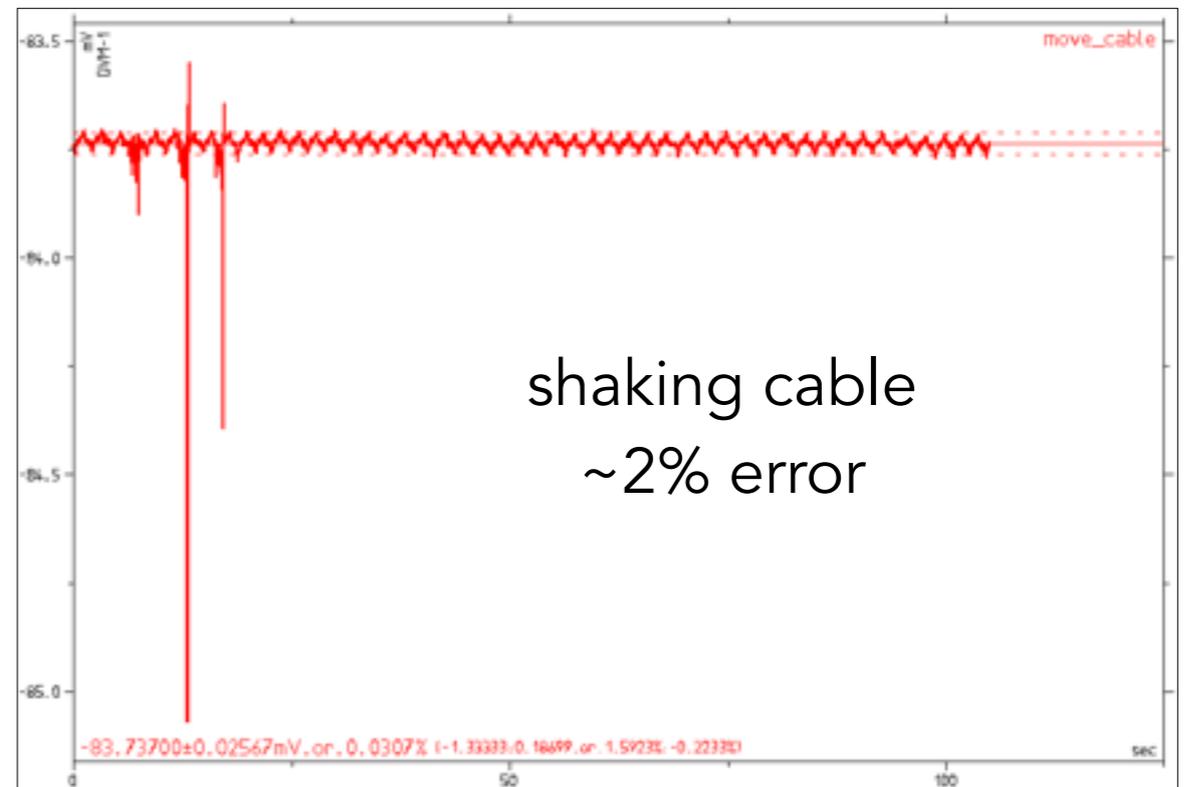
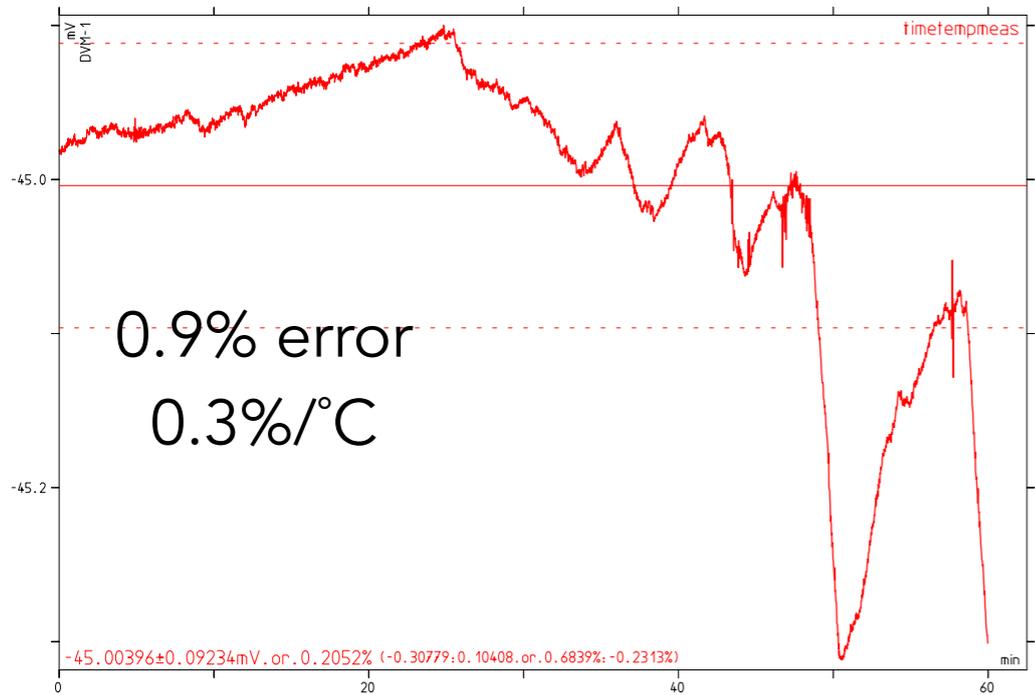
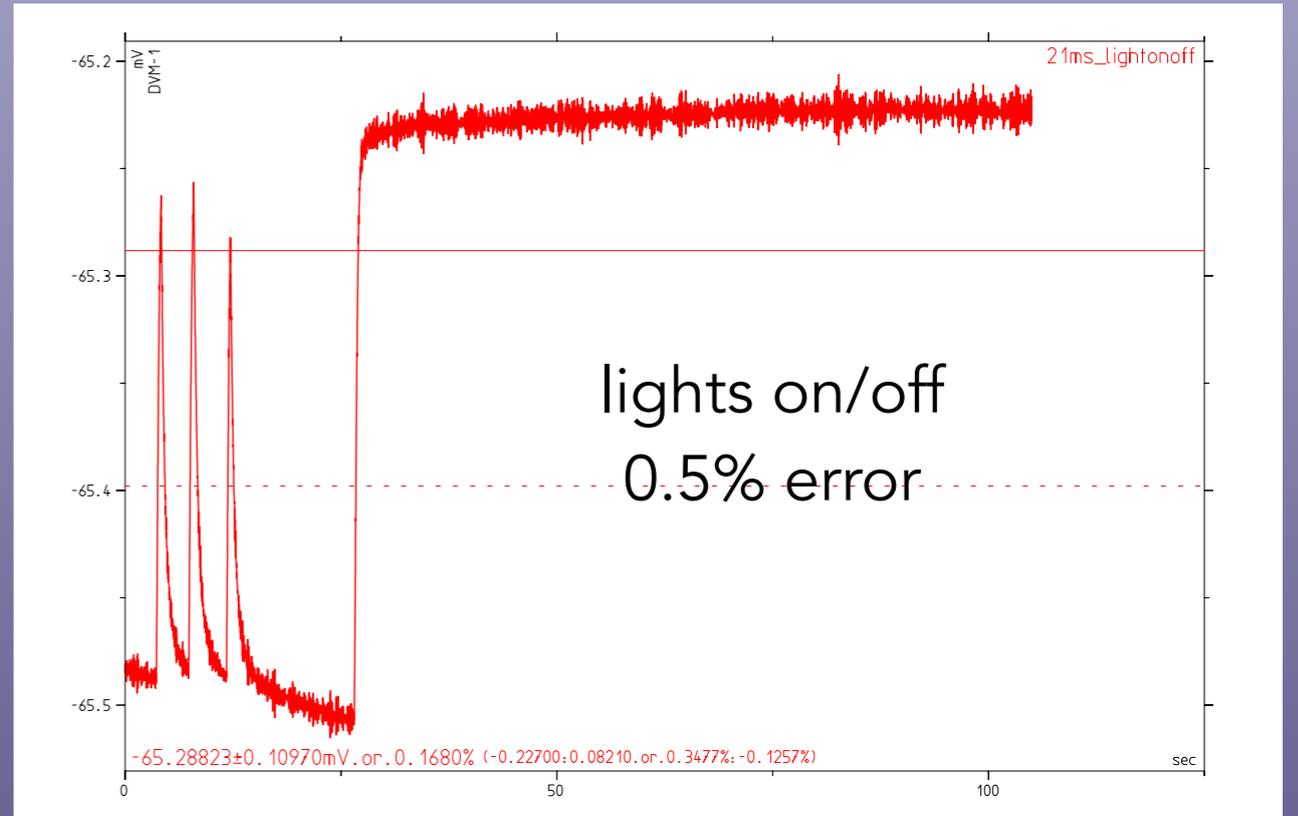
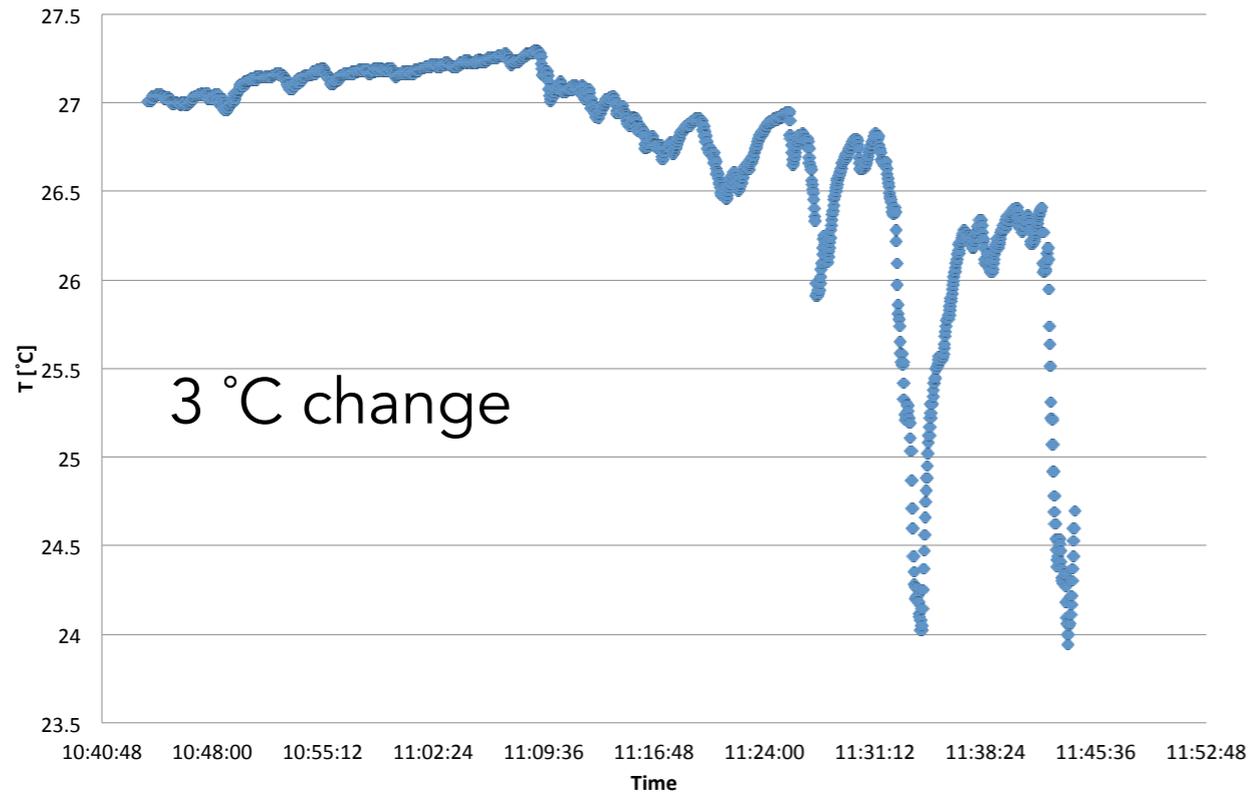
$$n_{2D} \approx 3.5 \cdot 10^{11} \text{ cm}^{-2}$$

$$\rho_{2D} \approx 2.2 \text{ k}\Omega \rightarrow R \approx 42 \text{ k}\Omega$$

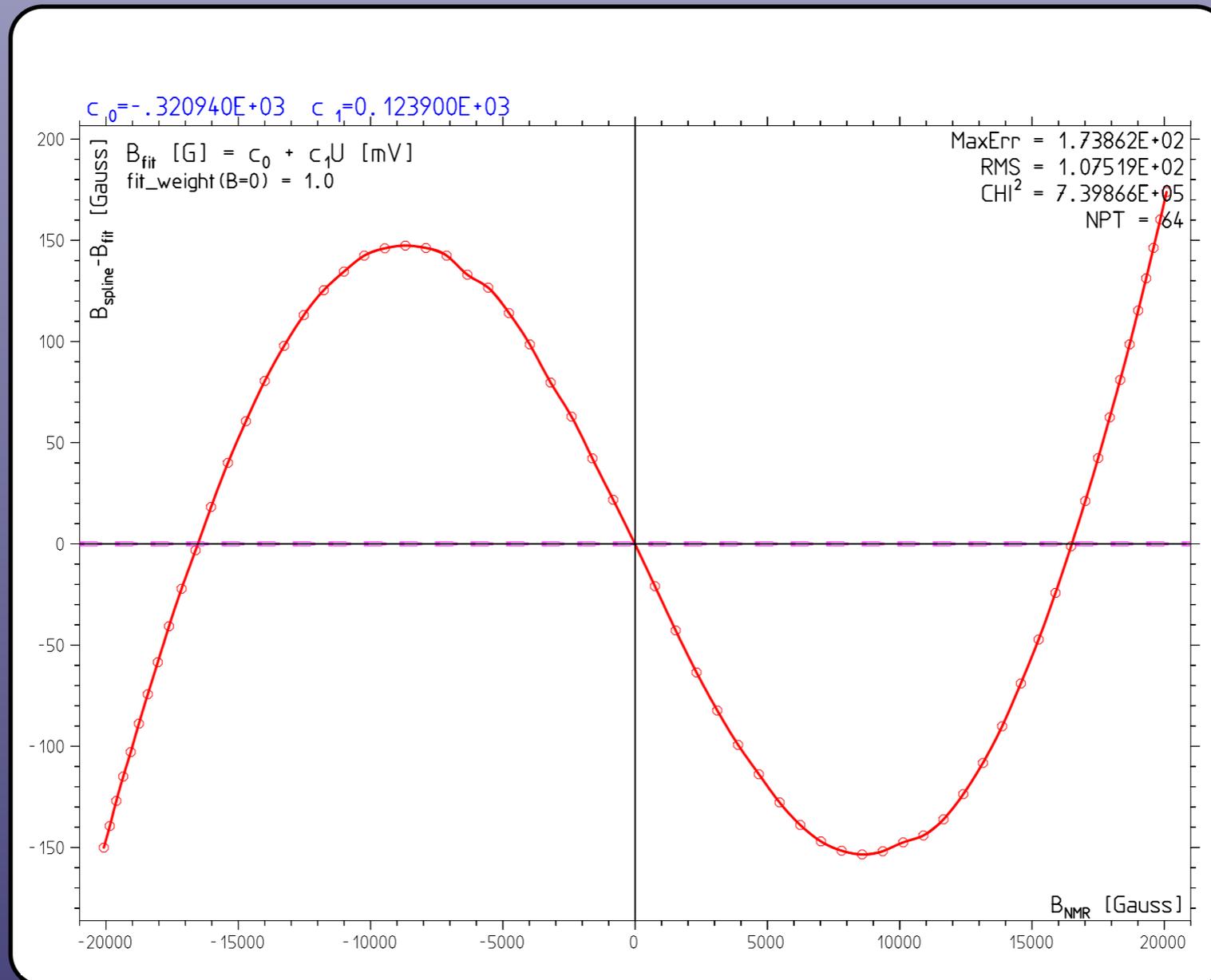
$$\mu \approx 7800 \text{ cm}^2 \text{V}^{-1} \text{s}^{-1}$$

$$V_{\text{Hall}}/IB = \mu \rho_{2D} \approx 1750 \text{ V T}^{-1} \text{A}^{-1}$$

# Hall bar measurements (II)



## Hall bar calibration



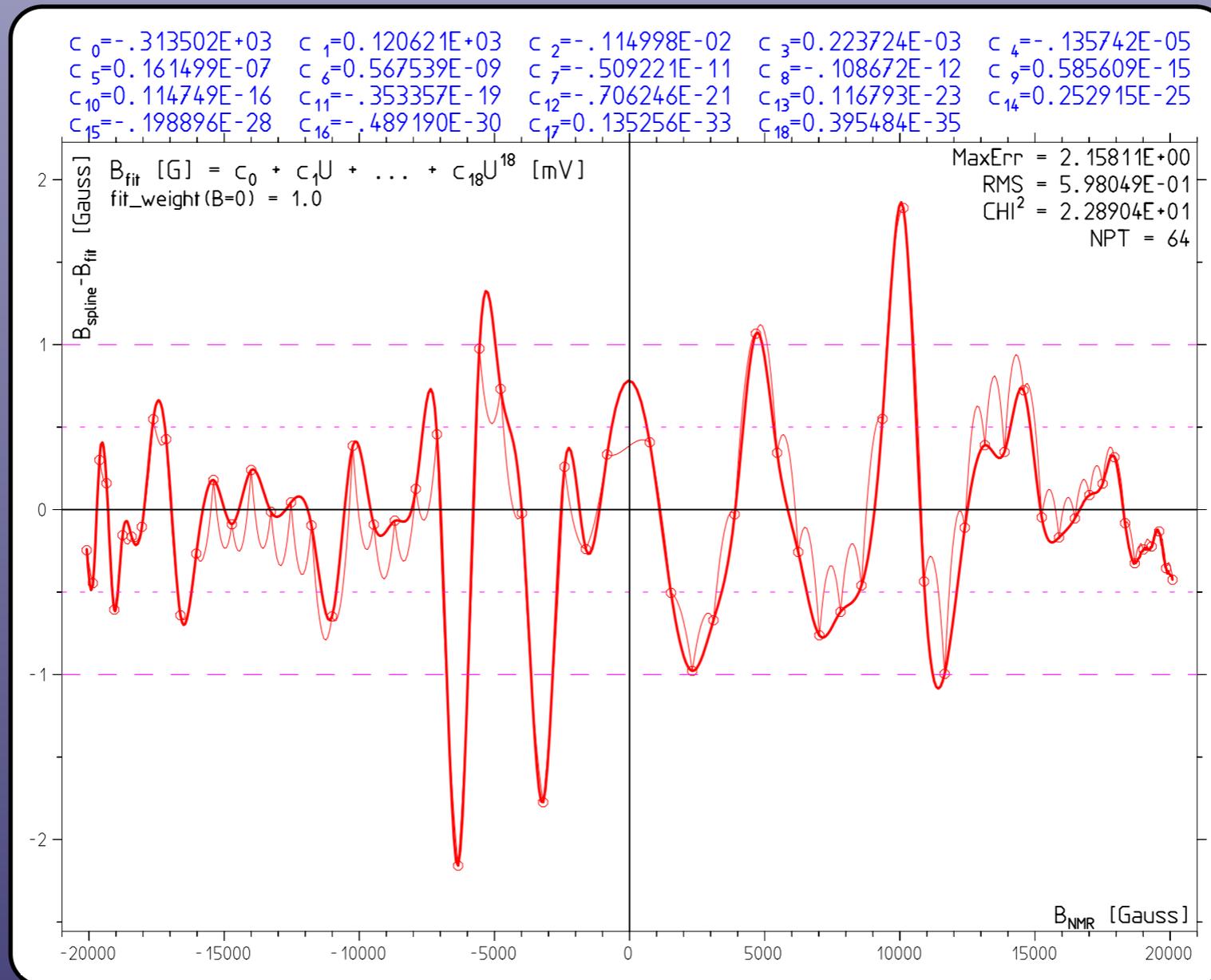
Keithley 6221  
 $I_{\text{Hall}}: 50 \mu\text{A DC}$

Agilent DMM 3458A  
 aperture: 200 ms  
 $N_{\text{trig}}: 15$   
 meas. points: 64

Magnetic field:  $\pm 2 \text{ T (NMR)}$

$T_{\text{hutch}}: 24.5 \text{ }^\circ\text{C}$

## Hall bar calibration

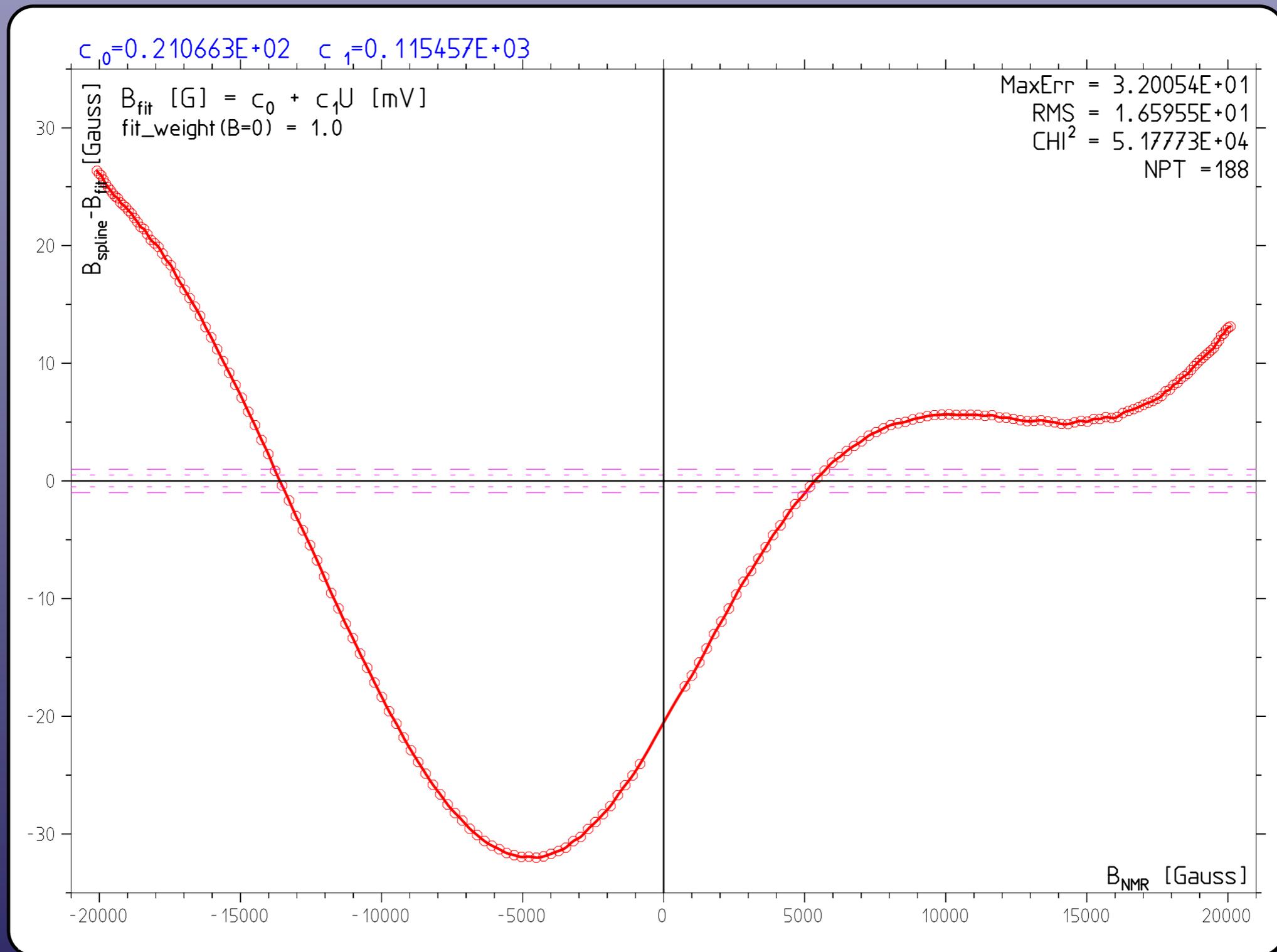


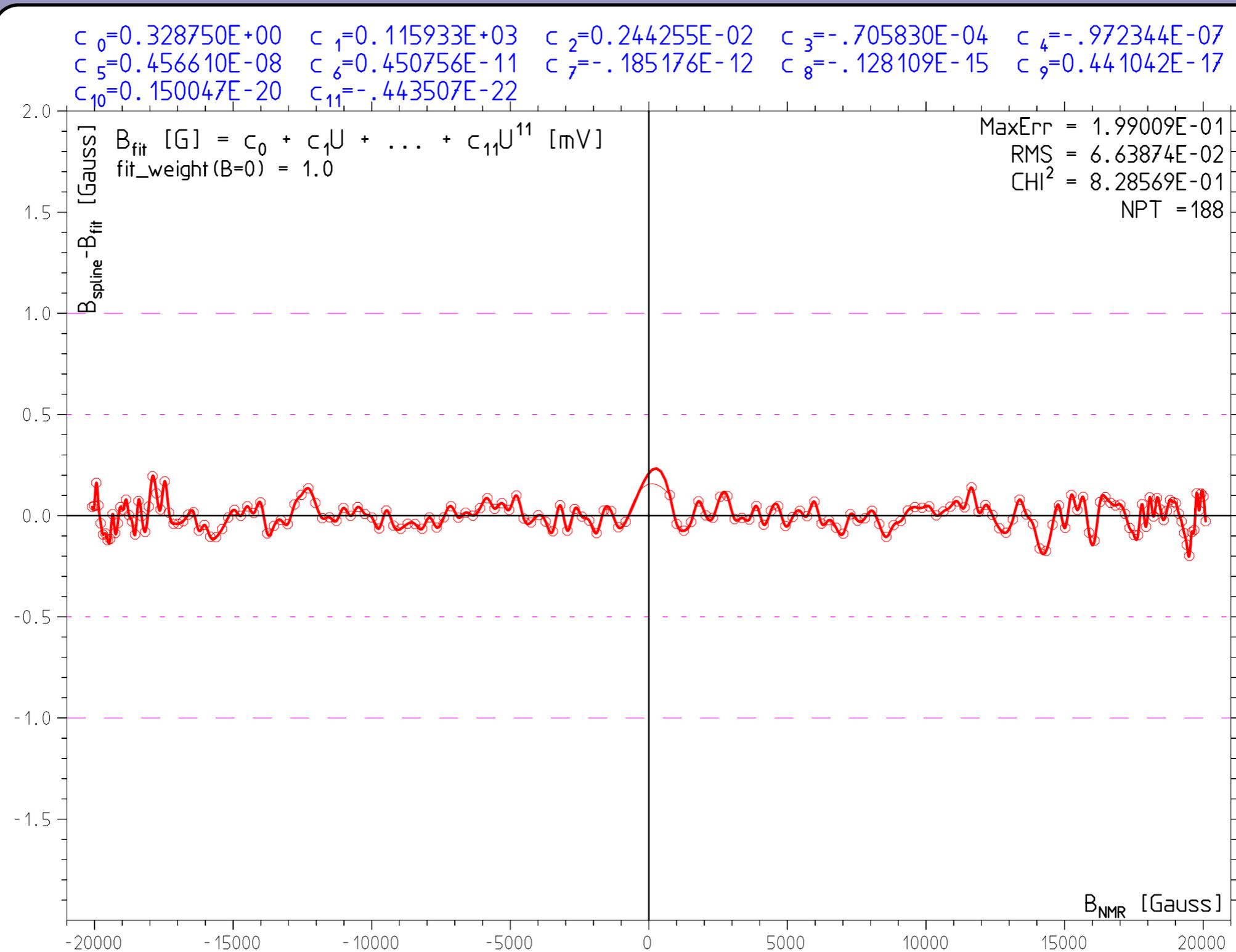
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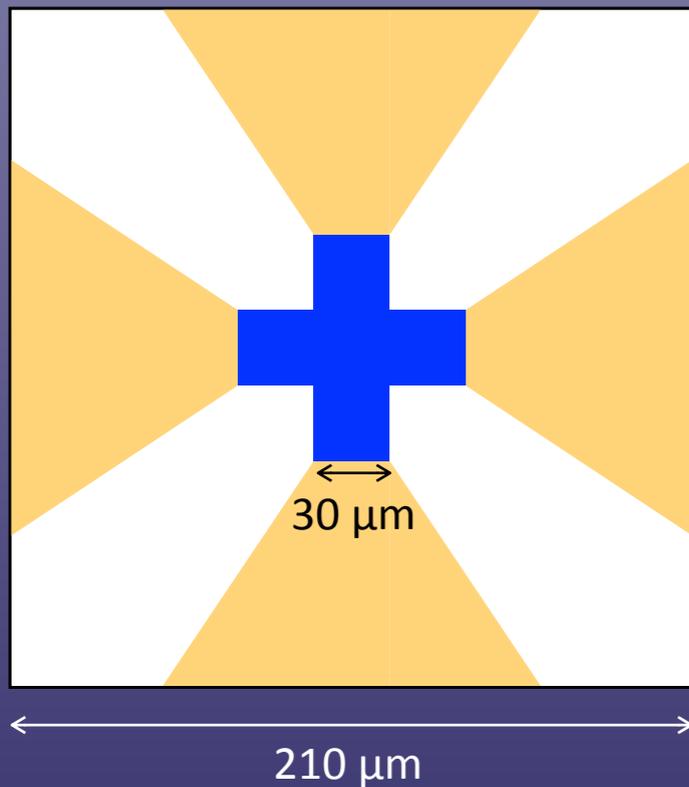
# GaAs Hall sensor

GaAs has a high mobility *and* a low intrinsic carrier concentration



$$R = \rho \frac{l}{wd} = \frac{1}{nq\mu} \frac{l}{d}$$

$$V_{Hall} = \frac{1}{nqd} IB = \frac{\mu\rho}{d} IB$$



- ohmic contacts
- n-doped GaAs
- SI GaAs

The ideal Hall sensor:

- High sensitivity
- Low driving current
- Low resistance
- Low temperature coefficient
- Low offset
- High linearity
- Longterm stability

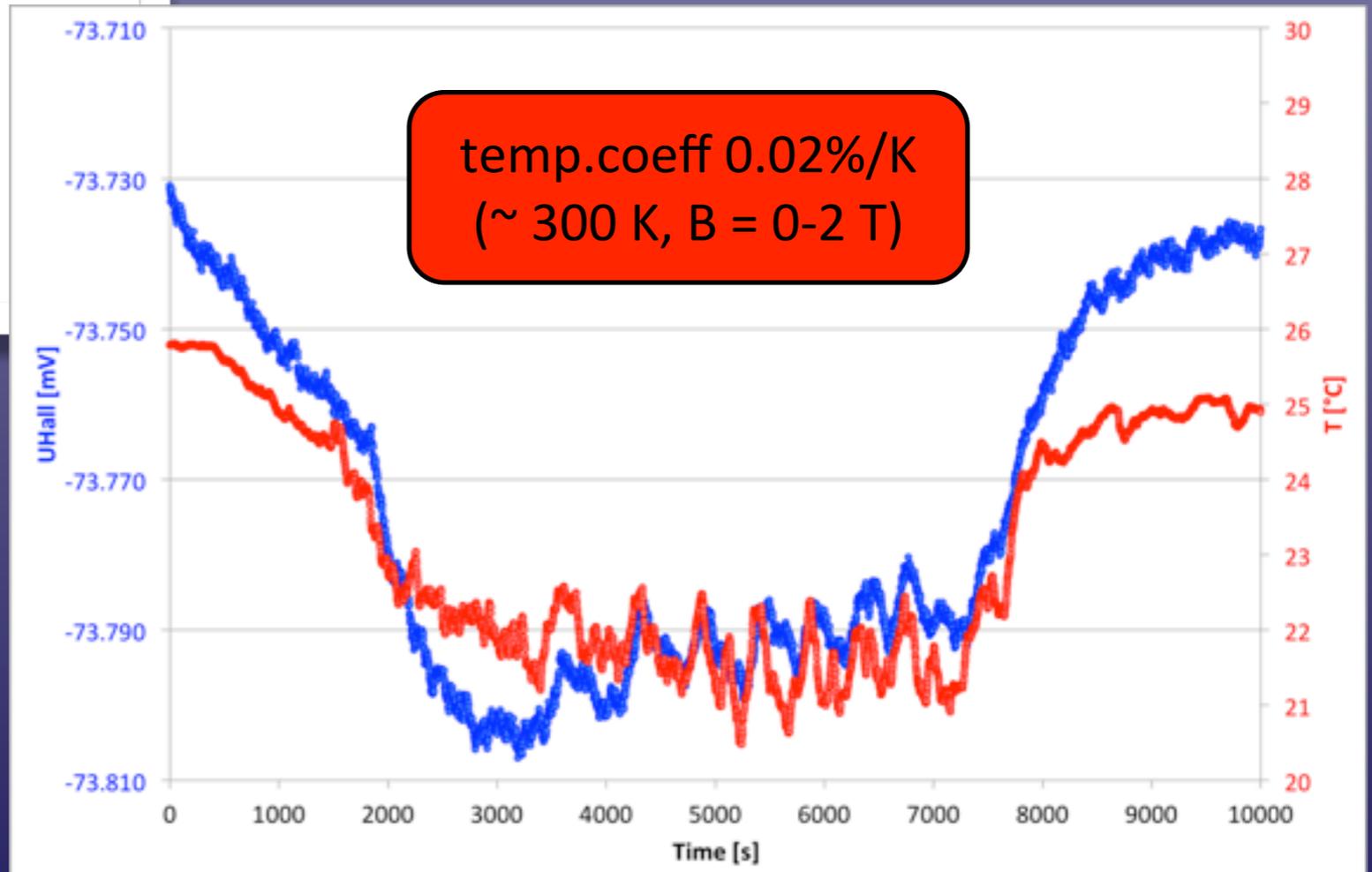
...compromise!

**“HPF1”** (Version 0)2DEG from GaAs-Al<sub>0.3</sub>Ga<sub>0.7</sub>As heterostructure with Si-doping

- ✓ Very high sensitivity
- ✓ Very low driving current (tens of  $\mu\text{A}$ )
- ✗ High resistance (non-trivial cabling)
- ✗ Strong sensitivity of Hall voltage to ambient light
- ✗ Too high temperature coefficient of Hall voltage
- ✗ Noisy

**“HPF2”** (Version 1)Si-doped ( $\sim 10^{18} \text{ cm}^{-3}$ ) thin film GaAs ( $\sim 1 \mu\text{m}$ ) on semi-insulating GaAs substrate

- ✓ High sensitivity ( $70 \text{ V T}^{-1}\text{A}^{-1}$ )
- ✓ Low driving current (1 mA)
- ✗ High resistance ( $\sim 600 \Omega$ )
- ✗ Sensitivity of Hall voltage to ambient light
- ✗ High temperature coefficient of Hall voltage



**“HPF1”** (Version 0)

2DEG from GaAs-Al<sub>0.3</sub>Ga<sub>0.7</sub>As heterostructure with Si-doping

- ✓ Very high sensitivity
- ✓ Very low driving current (tens of  $\mu\text{A}$ )
- ✗ High resistance (non-trivial cabling)
- ✗ Strong sensitivity of Hall voltage to ambient light
- ✗ Too high temperature coefficient of Hall voltage
- ✗ Noisy

**“HPF2”** (Version 1)

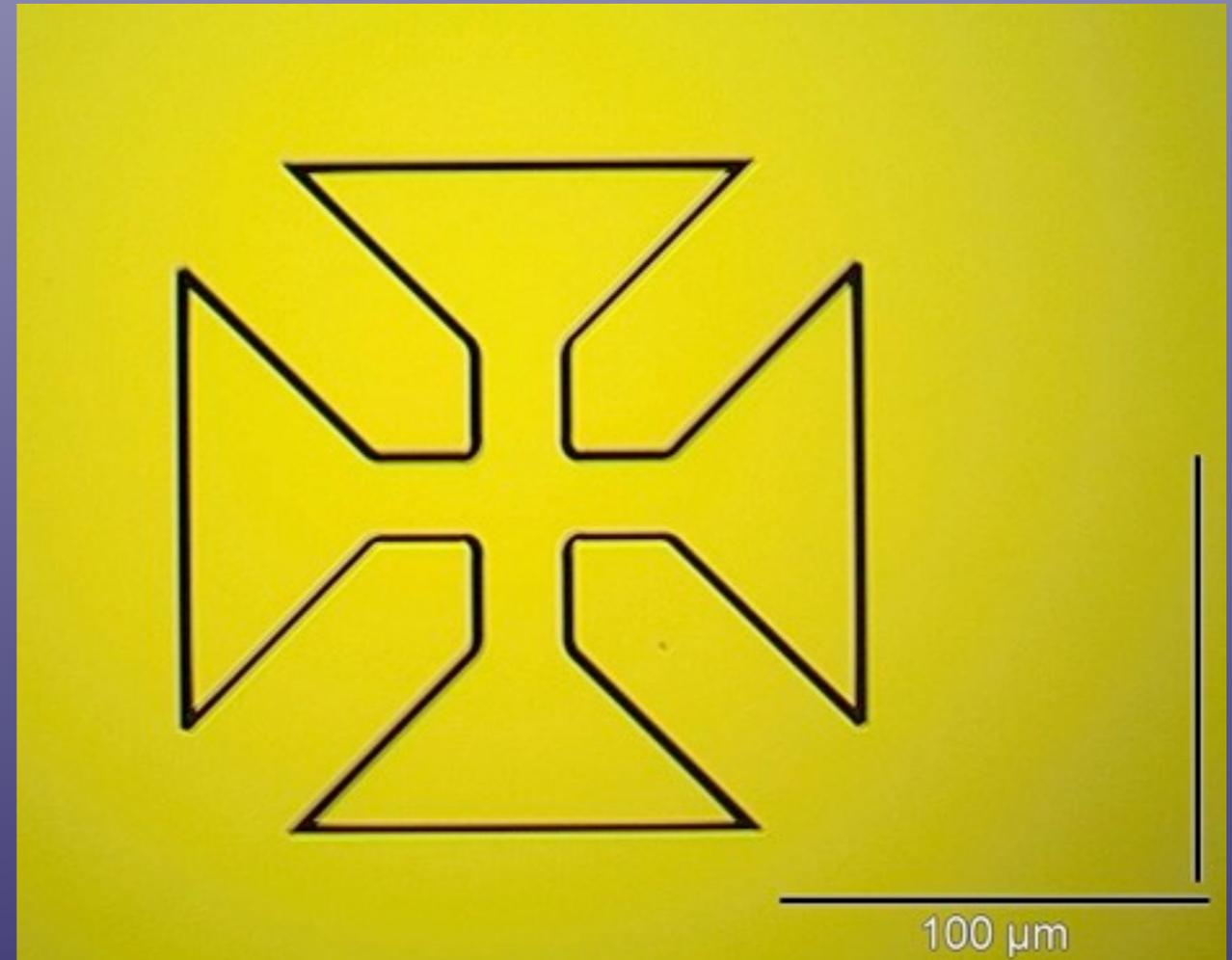
Si-doped ( $\sim 10^{18} \text{ cm}^{-3}$ ) thin film GaAs ( $\sim 1 \mu\text{m}$ ) on semi-insulating GaAs substrate

- ✓ High sensitivity
- ✓ Low driving current (1 mA)
- ✗ High resistance
- ✗ Sensitivity of Hall voltage to ambient light
- ✗ High temperature coefficient of Hall voltage

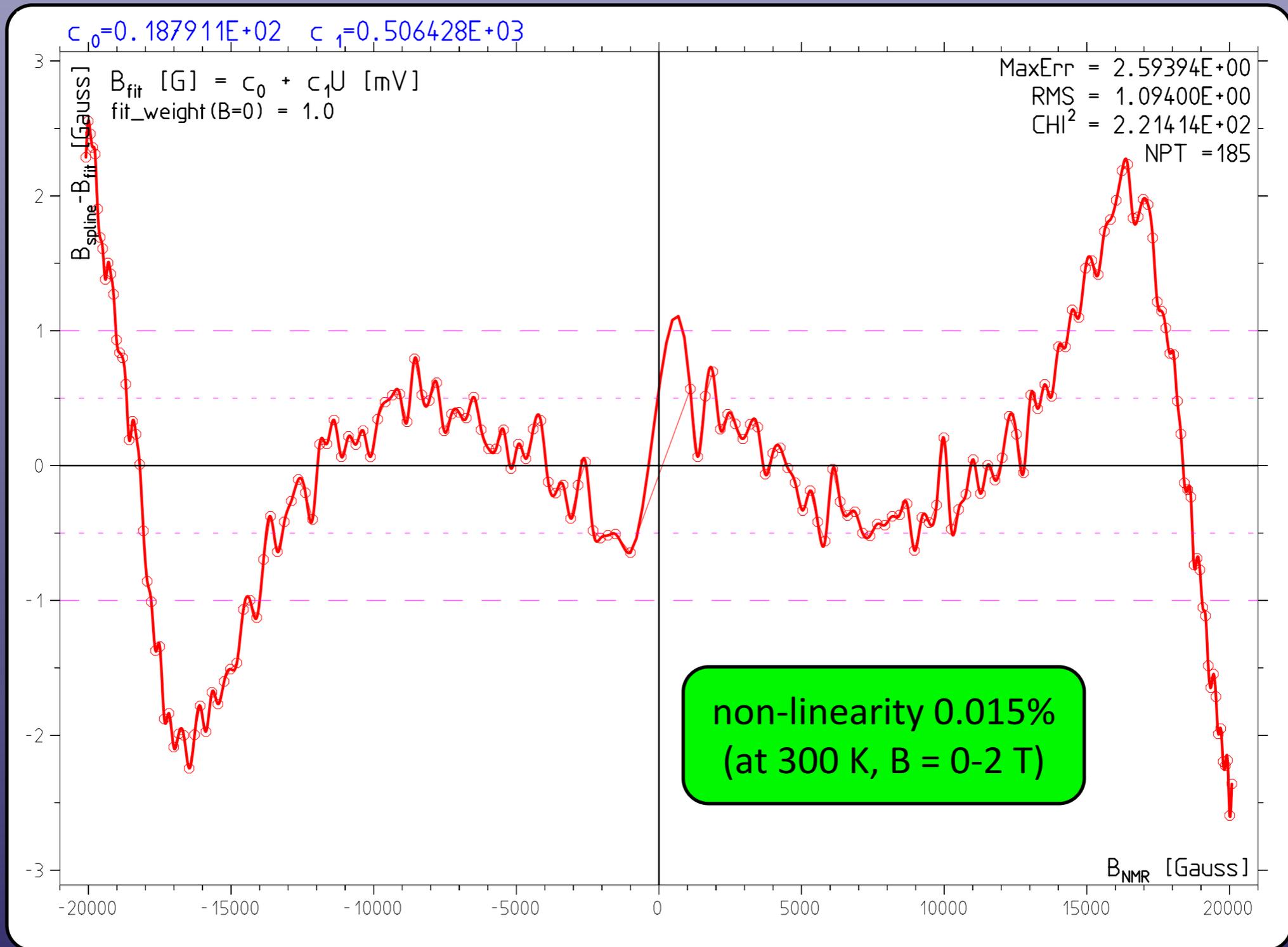
**“HPF3”** (Version 2)

Si-doped ( $\sim 10^{19} \text{ cm}^{-3}$ ) thin film GaAs ( $\sim 1 \mu\text{m}$ ) on semi-insulating GaAs substrate

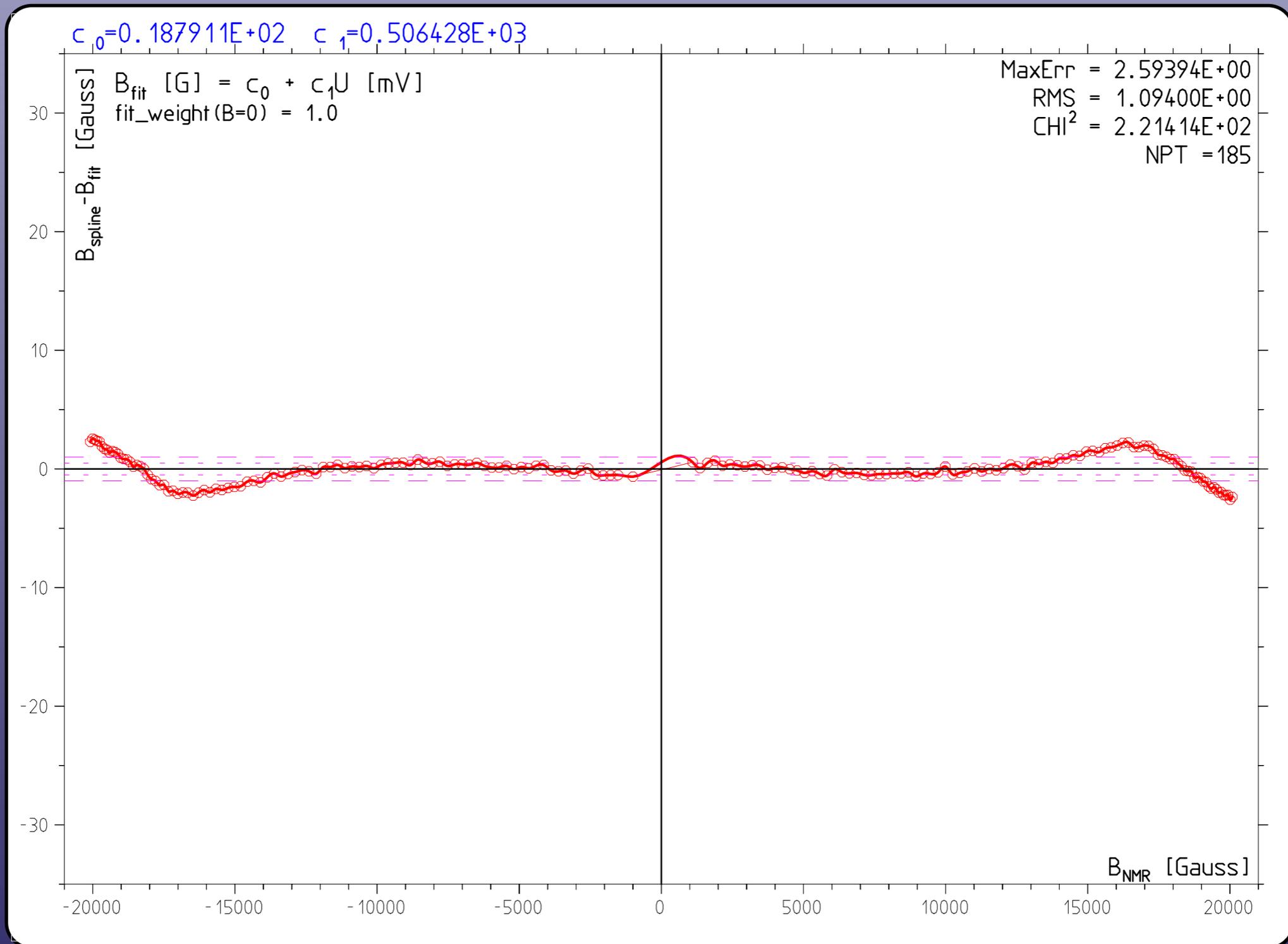
- ✓ Low resistance
- ✓ Low temperature coefficient of Hall voltage
- ✓ Very low sensitivity of Hall voltage to ambient light
- ✓ Very high linearity
- ✗ Moderate sensitivity



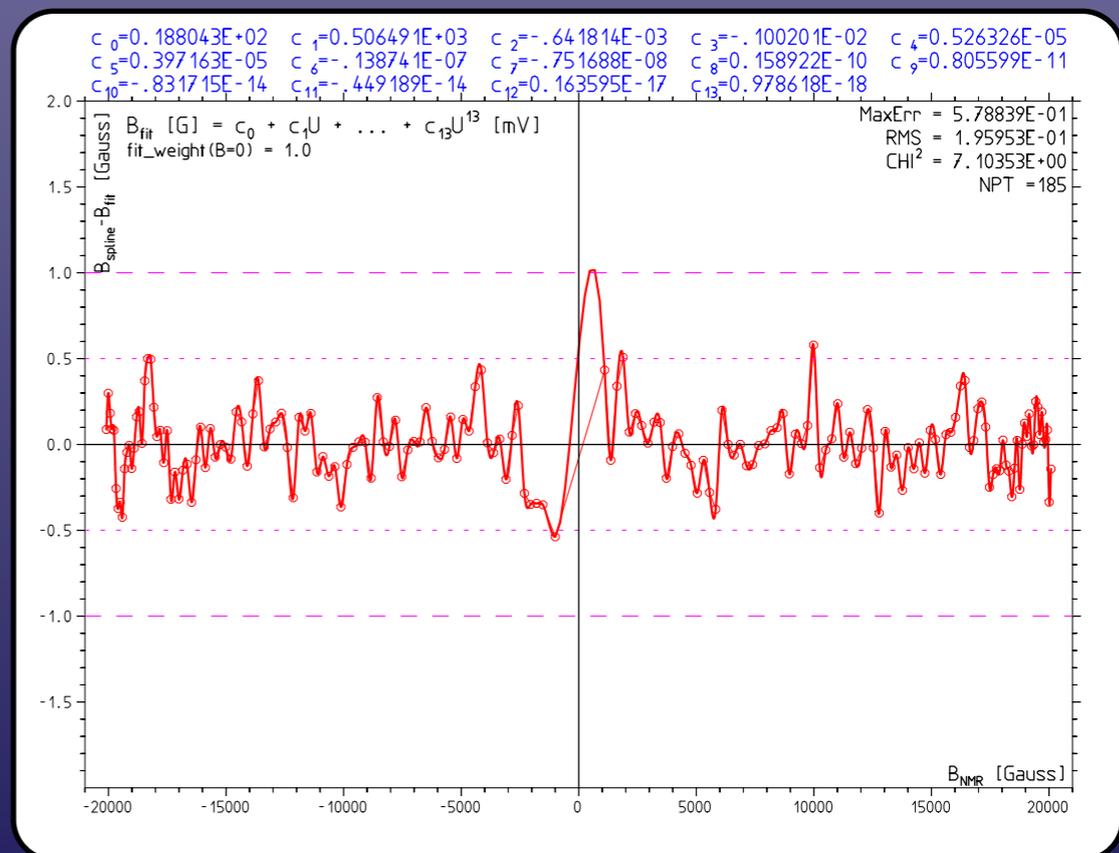
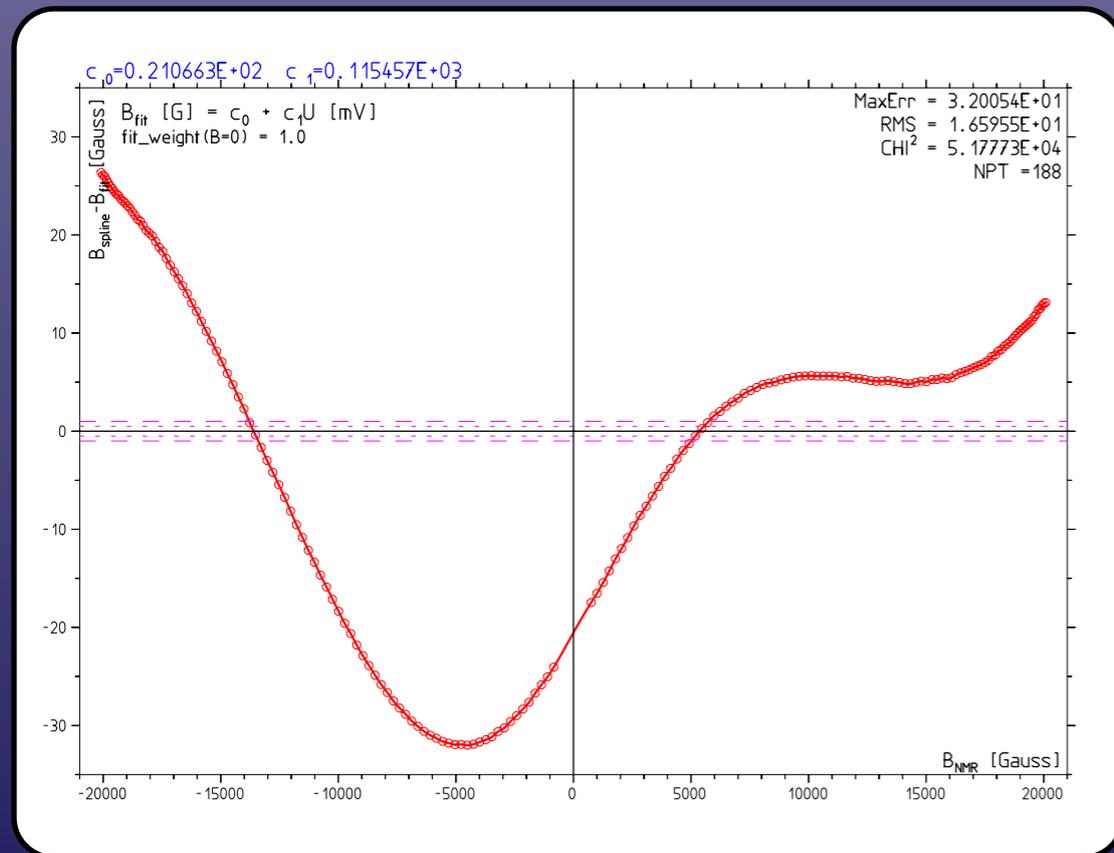
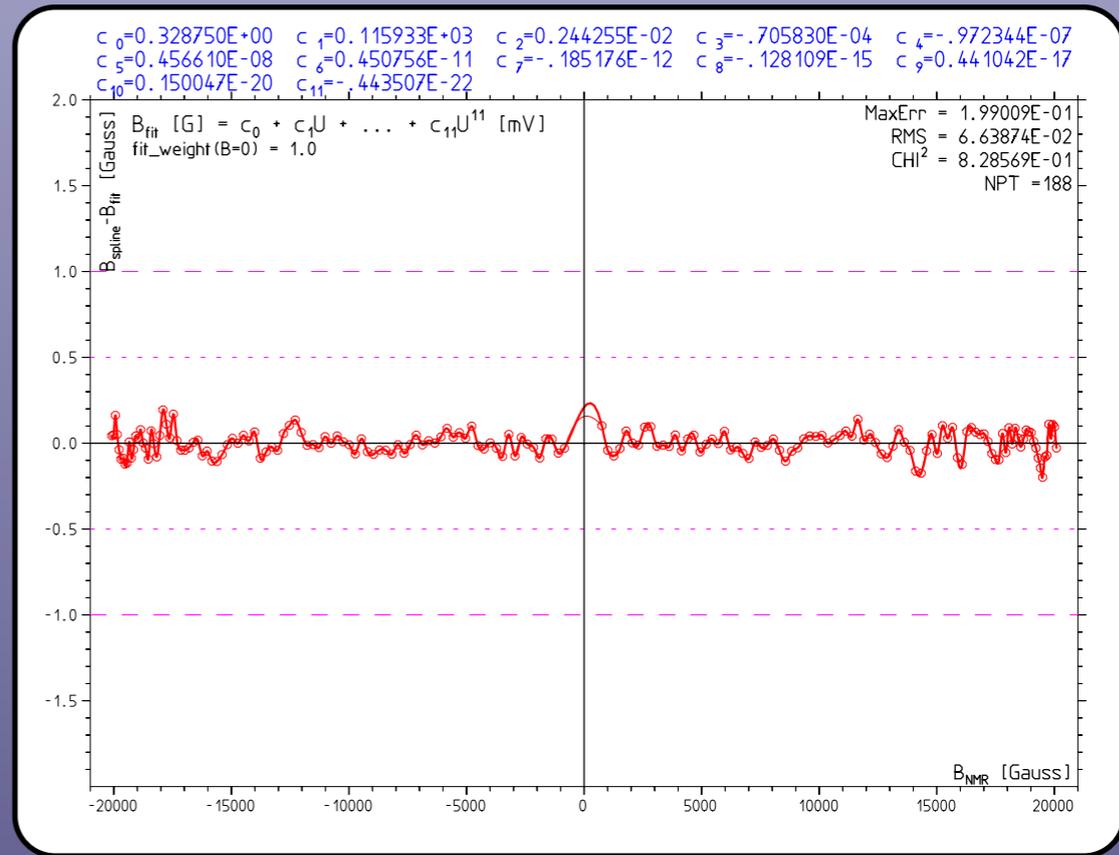
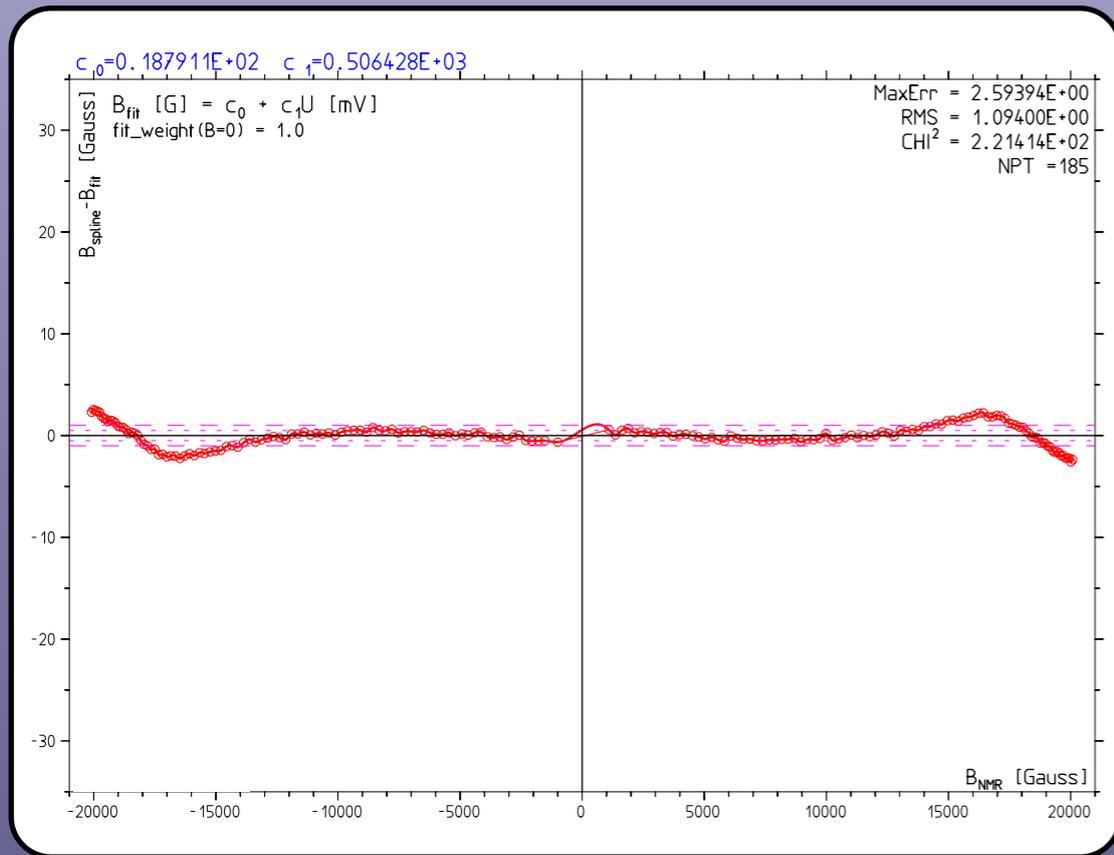
## Calibration results "HPF3"



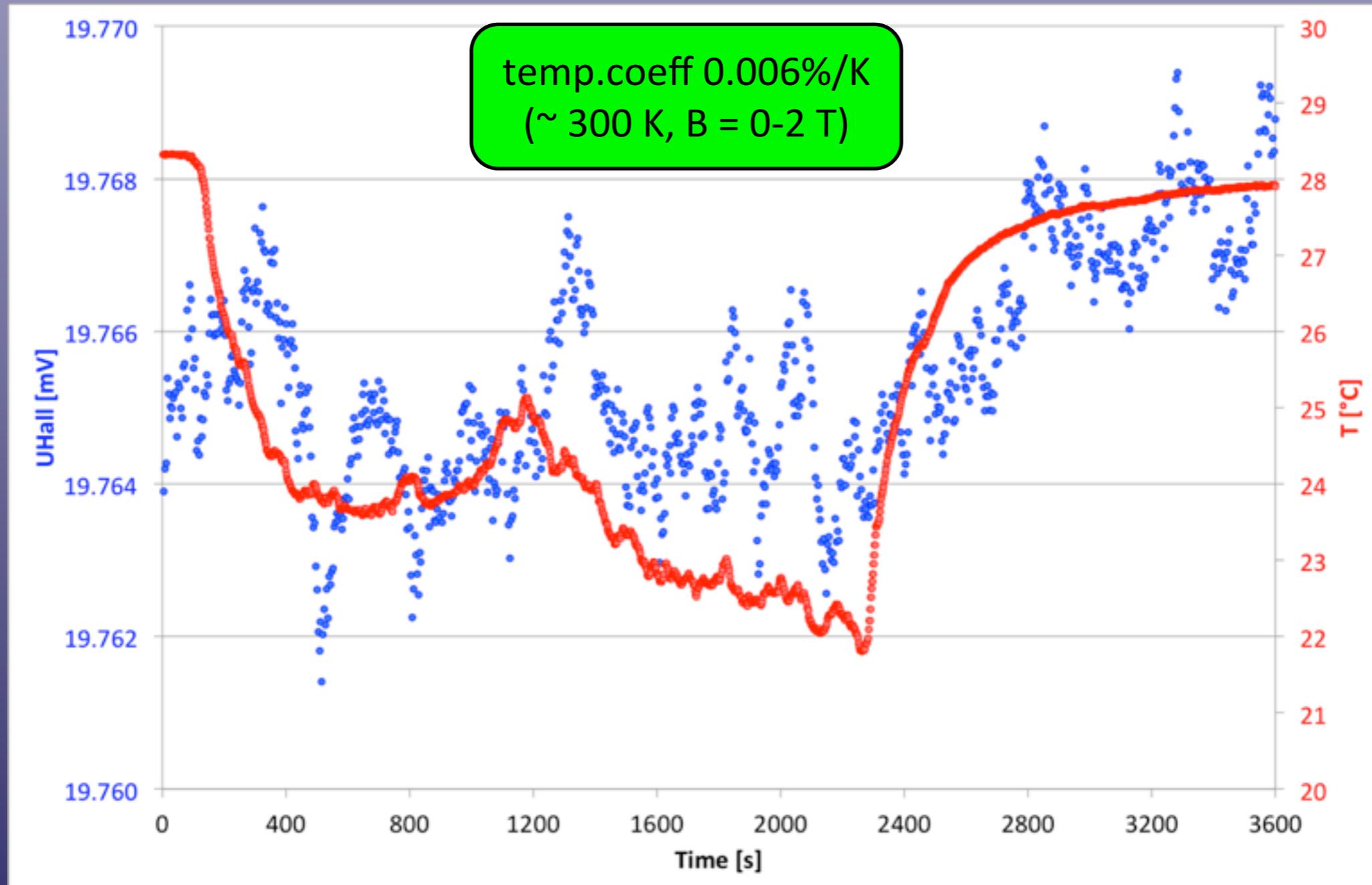
## Calibration results "HPF3"



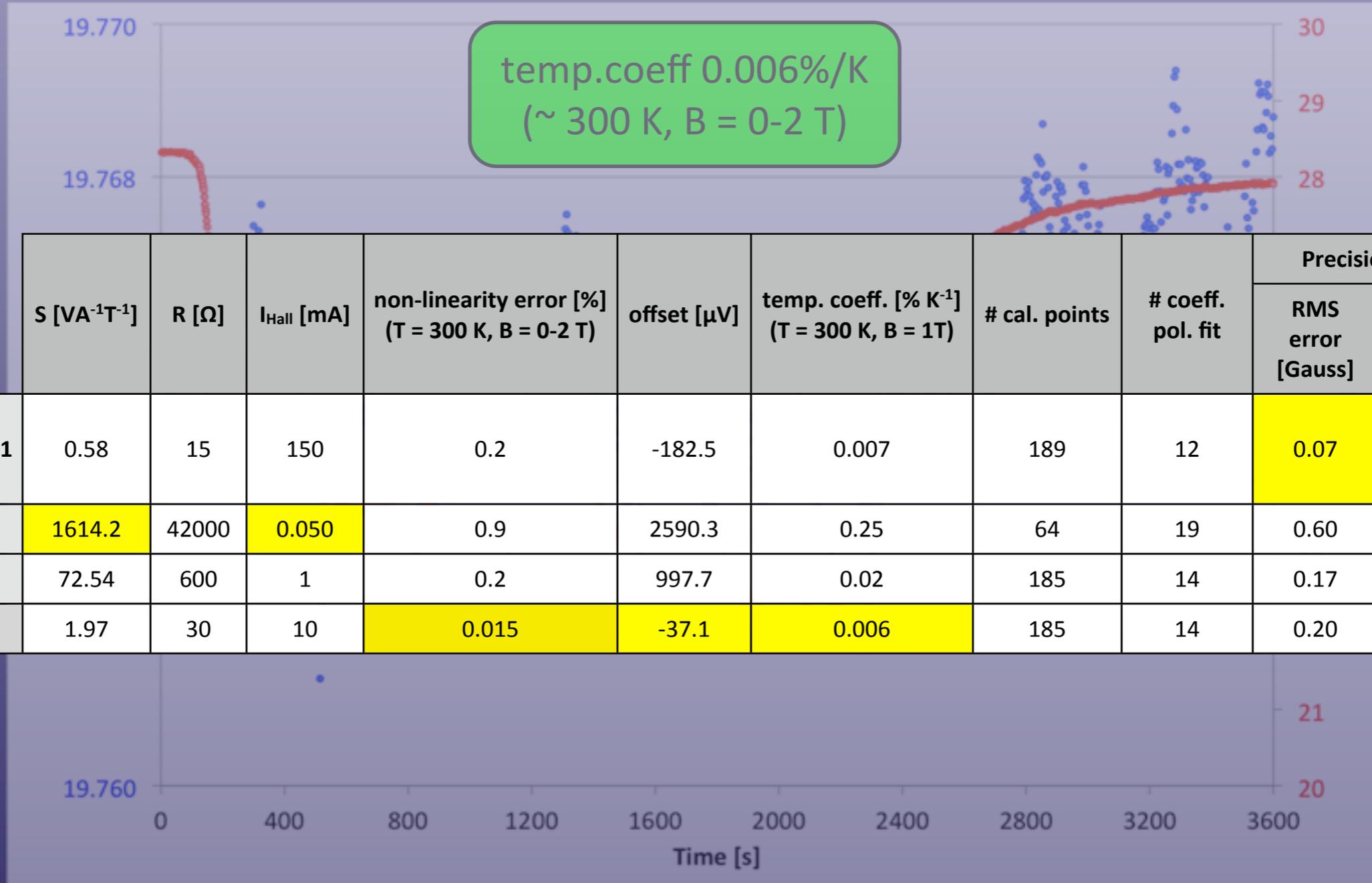
# Calibration results "HPF3"



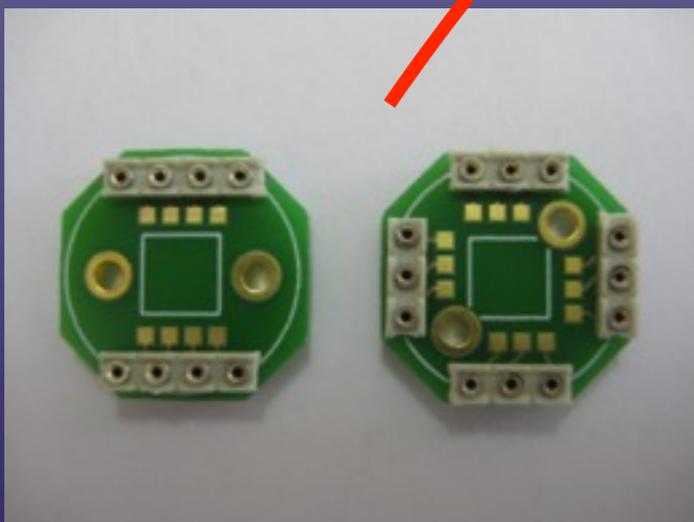
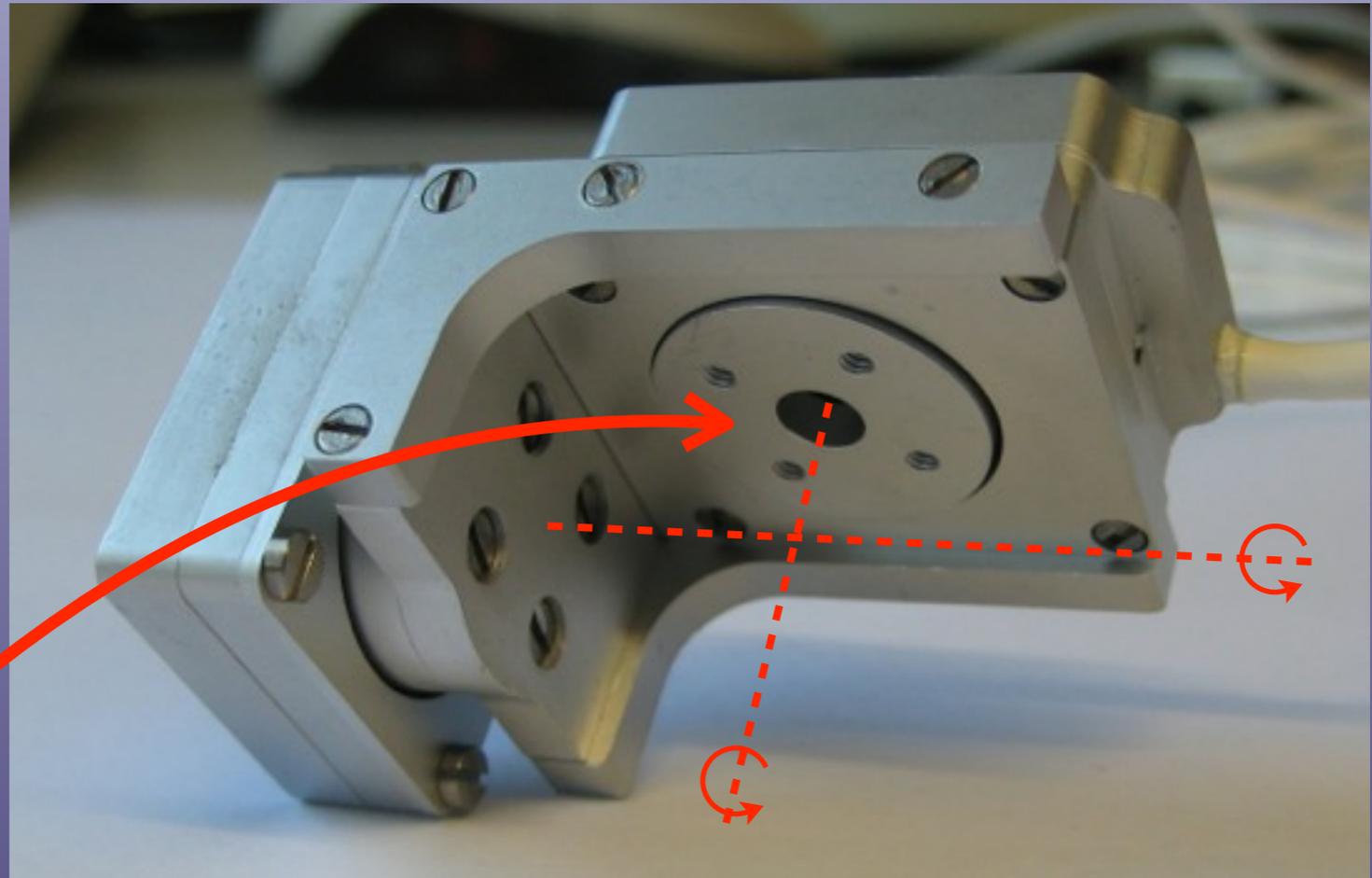
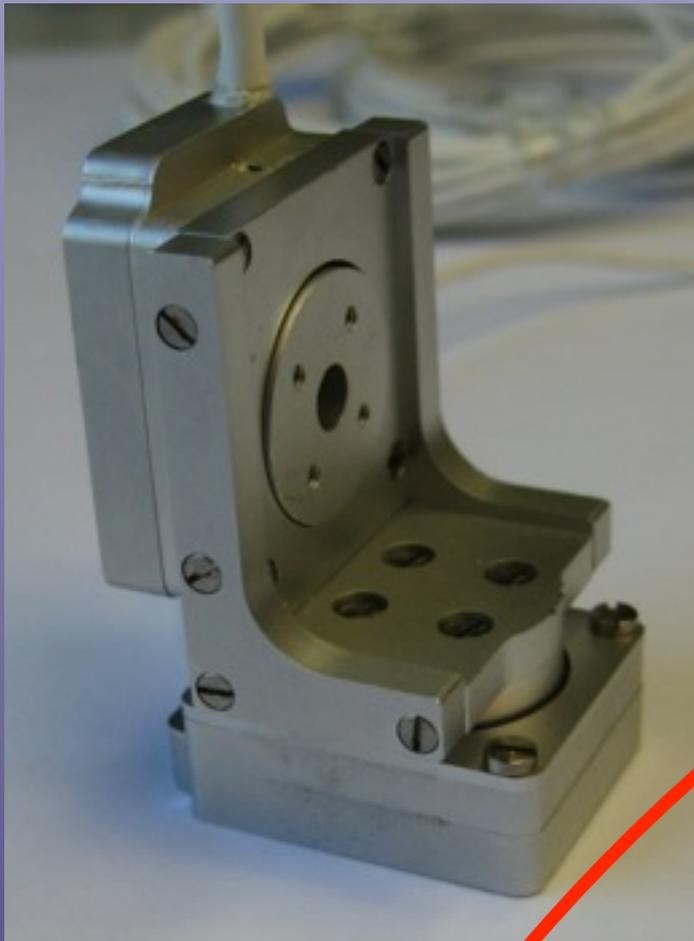
## Results "HPF3"



# Results "HPF3"

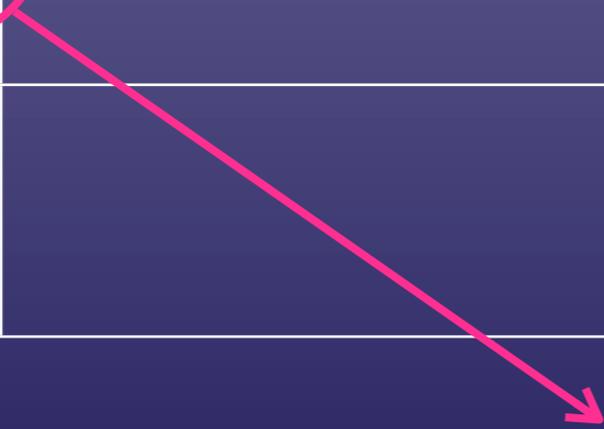
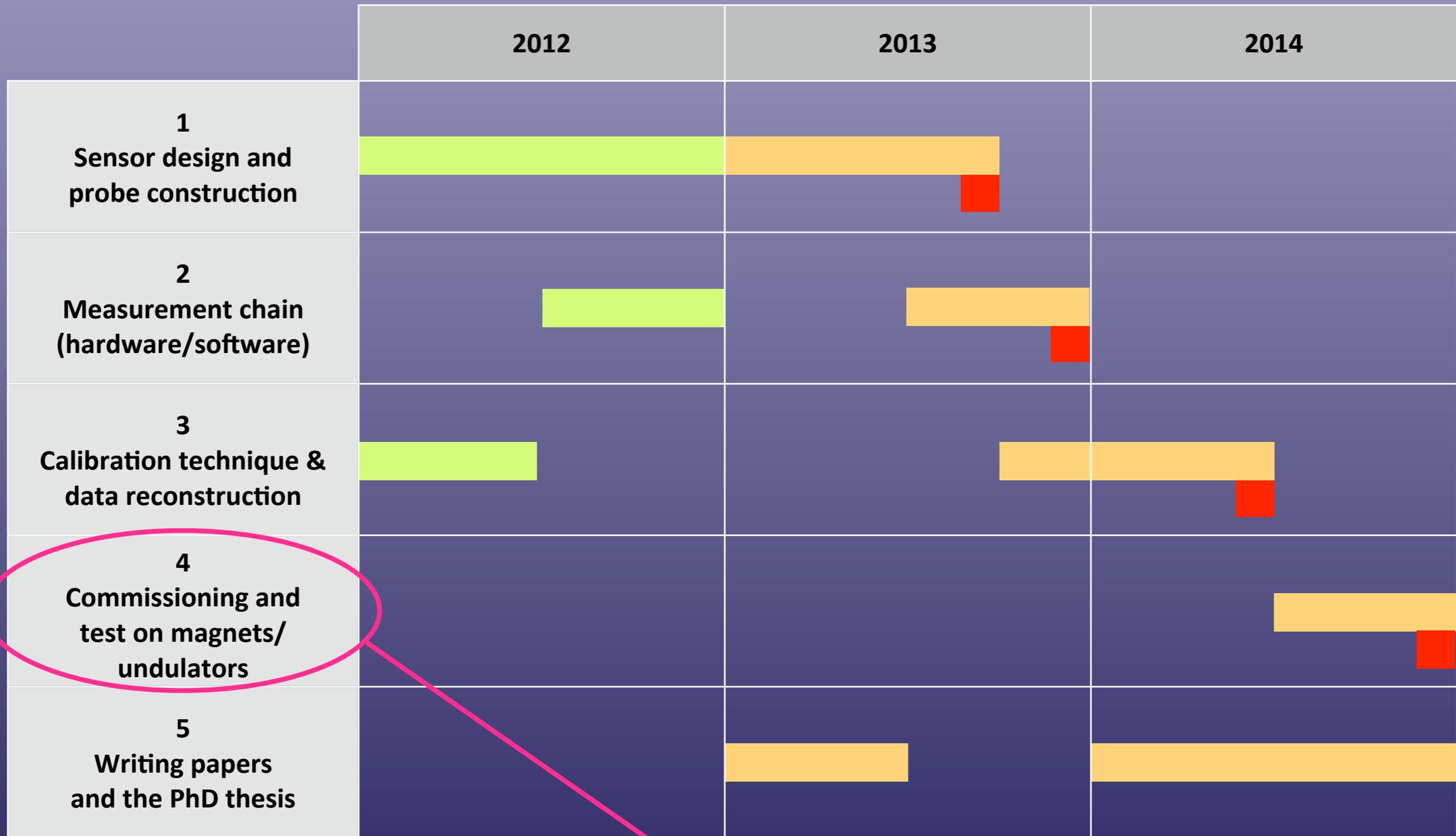


	S [VA <sup>-1</sup> T <sup>-1</sup> ]	R [Ω]	I <sub>Hall</sub> [mA]	non-linearity error [%] (T = 300 K, B = 0-2 T)	offset [μV]	temp. coeff. [% K <sup>-1</sup> ] (T = 300 K, B = 1T)	# cal. points	# coeff. pol. fit	Precision of fit	
									RMS error [Gauss]	max error [Gauss]
Siemens SBV-585 S1 #397	0.58	15	150	0.2	-182.5	0.007	189	12	0.07	0.20
HPF1	1614.2	42000	0.050	0.9	2590.3	0.25	64	19	0.60	2.16
HPF2	72.54	600	1	0.2	997.7	0.02	185	14	0.17	0.56
HPF3	1.97	30	10	0.015	-37.1	0.006	185	14	0.20	0.58



### SmarAct SR-2013-S-NM

- Fits into PSI calibration magnet gap (38 mm)
- HALLcube rotates around its centre
- Sensor resolution: 25  $\mu\text{rad}$
- Movement resolution: 3  $\mu\text{rad}$
- EPICS controlled



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